#### INTERNATIONAL SEARCH REPORT

Application No PCT/DE2004/002486

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B29C45/50 B29C45/82 B29C45/77

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 B29C B22D F15B F04B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-In	ternal, PAJ		
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C. DOCUM	ENTS CONSIDERED TO BE RELEVANT		
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X	WO 02/11969 A (MANNESMANN REXRO DANTLGRABER, JOERG) 14 February 2002 (2002-02-14)	OTH AG;	1,4-6,8, 9
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"A" docume consid "E" earlier d filing d which i citation "O" docume other n	nt which may throw doubts on priority claim(s) or s cited to establish the publication date of another or other special reason (as specified) nt referring to an oral disclosure, use, exhibition or	"T" later document published after the inter or priority date and not in conflict with I cited to understand the principle or the invention  "X" document of particular relevance; the cleannot be considered novel or cannot involve an inventive step when the document of particular relevance; the cleannot be considered to involve an inventive step when the document is combined with one or morents, such combination being obvious in the art.  "&" document member of the same patent for	he application but ory underlying the almed invention be considered to ument is taken alone aimed invention entive step when the e other such docu- s to a person skilled
Date of the a	ctual completion of the international search	Date of mailing of the international search	ch report
7	April 2005	18/04/2005	
Vame and m	ailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl,	Authorized officer	
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Internal Application No
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